



Towards industrial water footprint reduction via solar decontamination and disinfection advanced processes

Dr. Isabel Oller, Dr. Inmaculada Polo-López, Dr. Samira Nahim-Granados, Prof. Sixto Malato

CIEMAT-Plataforma Solar de Almería

Head of the Solar Treatment of Water Unit
E: isabel.oller@psa.es



MINISTERIO
DE CIENCIA
E INNOVACIÓN

Ciemat
Centro de Investigaciones
Energéticas, Medioambientales
y Tecnológicas





Plataforma Solar de Almería-General Information

- PSA is an European Large Scientific Installation, being the largest and most complete R+D center in the World devoted to solar thermal concentrating systems. PSA is also a Singular Science and Technology Infrastructure (ICTS) of Spain.
- Goal: R+D in potential industrial applications of concentrated solar thermal energy and solar photochemistry.
- Location: Distributed over 103 hectares in the Tabernas desert (Almería, South-Est of Spain).

www.psa.es

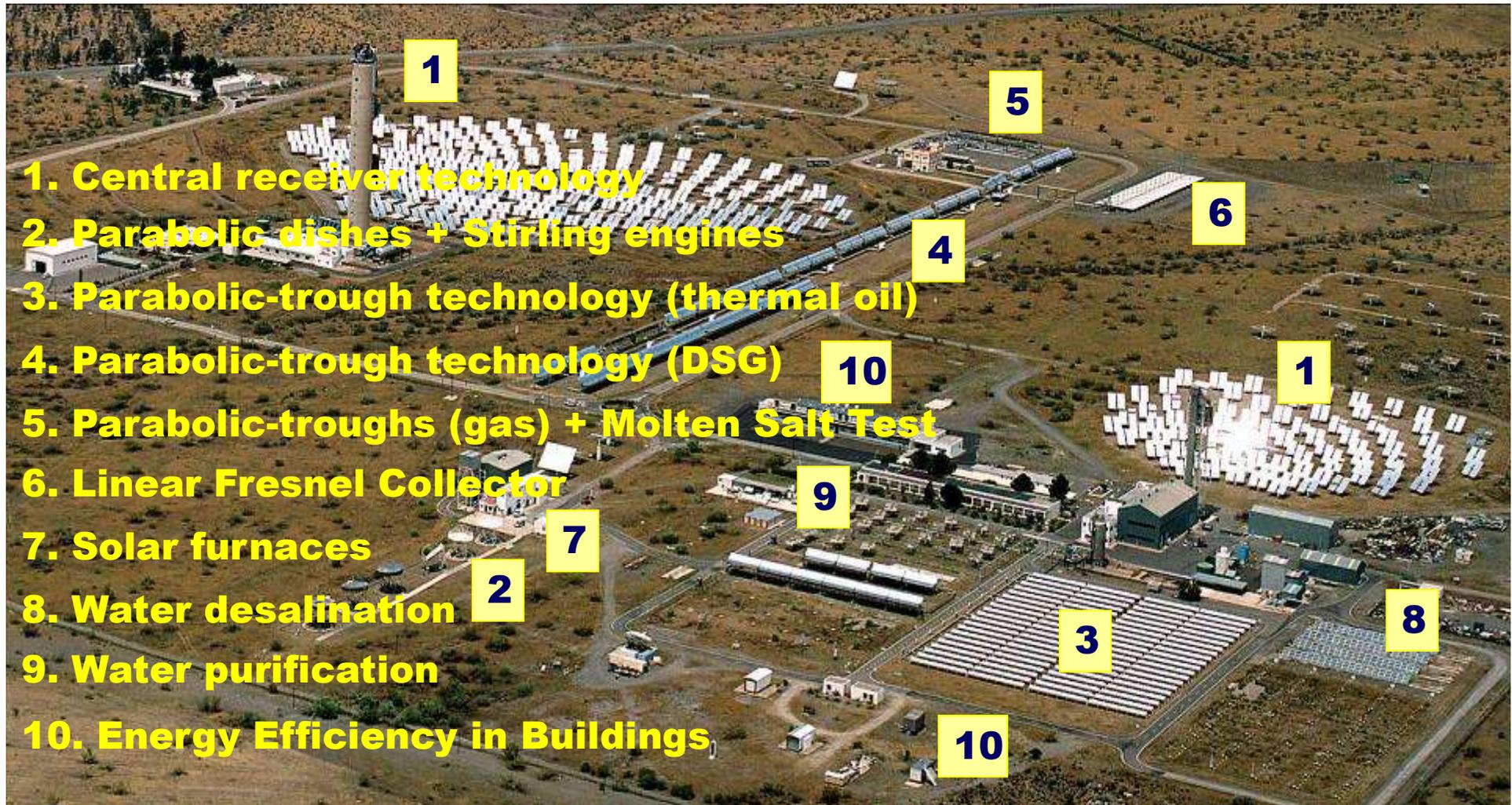


IEA SHC Solar Academy: Task 62

March 23rd, 2021



Plataforma Solar de Almería-General information



Solar Treatment of Water Unit



CIEMAT-Plataforma Solar de Almería



IEA SHC Solar Academy: Task 62

March 23rd, 2021



Research: water purification and other solar photochemical processes

1. **Solar photocatalytic and photochemical processes** as tertiary treatment of wastewater. Removal of pollutants and water pathogens.
2. **Integration of Solar Advanced Oxidation Processes with Advanced treatment technologies** (NF & UF, Ozone, UV-C, Bio-treatment, etc.) for remediation of industrial wastewaters with **hazardous pollutants and pathogens** with the aim of improving the **water treatment efficiency and reducing operating costs**.
3. Assessment of **photocatalytic efficiency of new materials** under real solar light conditions, and their use in solar **CPC-reactors** (pilot scale).
4. **Solar photocatalytic generation of Hydrogen** using Vis-light active materials: pilot scale solar reactor for testing.
5. Using **solar photocatalytic and photochemical processes for water disinfection**. Several types of contaminated water sources with a number of water pathogens.
6. Development, testing and assessment of **new concepts of solar photo-reactors (pilot, demo)** for either water decontamination or disinfection for different end-purposes, water reclamation & reuse (irrigation and industry), drinking water, etc.



...leading research in wastewater treatment at pilot & demo scale with solar energy





Outline

- INTRODUCTION & MOTIVATION
- PILOT PLANTS (SOLAR PHOTO-REACTORS)
- NUTRIENTS RECOVERY-DIRECT CONTACT MEMBRANE DISTILLATION
- CASE STUDIES
- KEY MESSAGES





Introduction-Motivation: Water-Energy nexus

WATER and ENERGY systems are heavily interdependent

HOW WE USE WATER FOR ENERGY

- **Electricity Generation**. Nearly half of all water withdrawn in the U.S. is used in power plants cooling.
- **Oil and Gas**. Water is used for hydraulic fracturing, enhanced oil recovery and other fossil fuel production processes.
- **Renewables**. Essential for Hydropower and also used for Concentrated Solar Power, Geothermal energy and to produce Bioenergy.

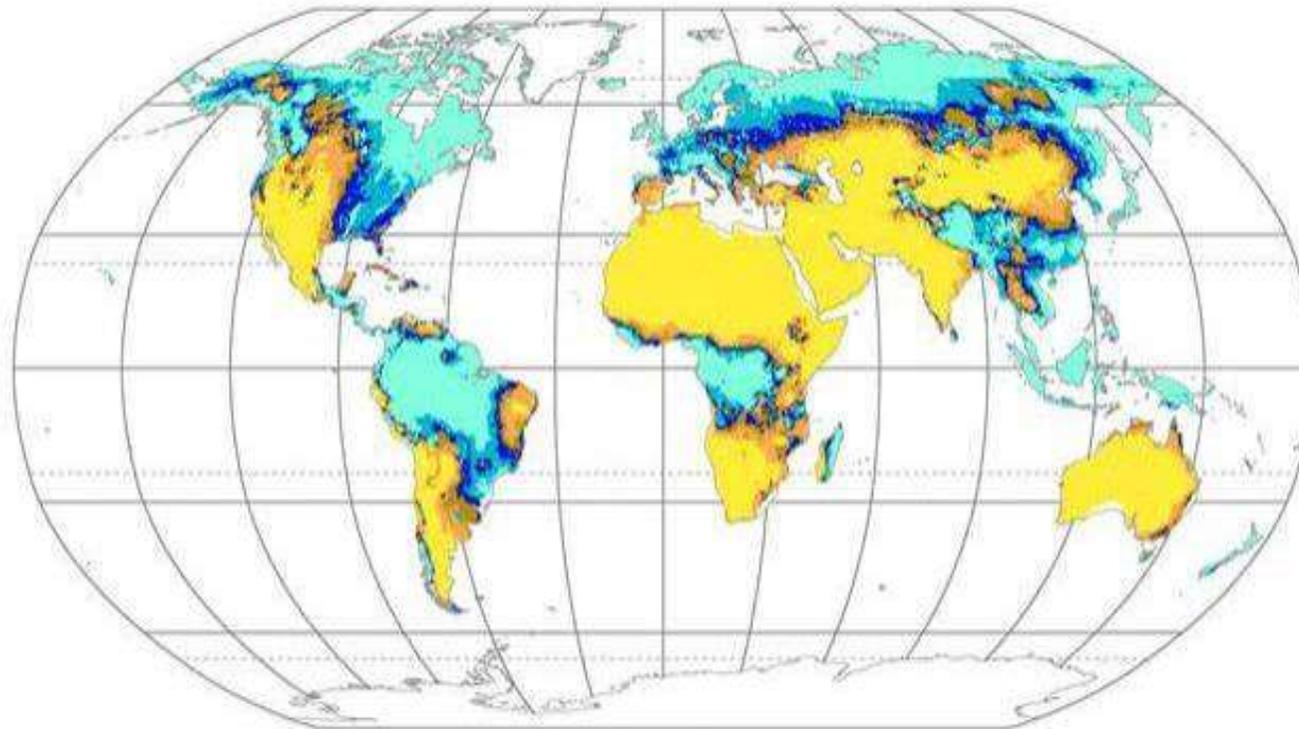
HOW WE USE ENERGY FOR WATER

- **Pumping**. Energy is used to pump water from aquifers for agriculture and to transport to treatment facilities and consumers.
- **Water Treatment**. Energy is needed to desalinate water and wastewater treatment before it's returned to the environment.
- **Heating & Cooling**. Energy and water work together keep building and equipment at safe & comfortable temperatures.
- **Delivery**. Energy is used to distribute and heat water for cooking, showering, cleaning and drinking

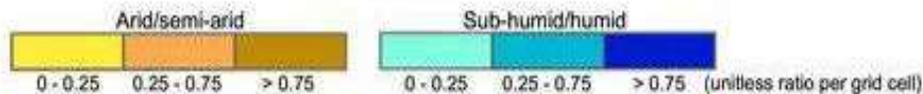


Introduction-Motivation: Solar Energy and arid zones

The binomy **WATER / ENERGY** is always present → Water problems can be significantly reduced if energy is easily available. However if the energy is also a problem, the situation becomes much more complicated.



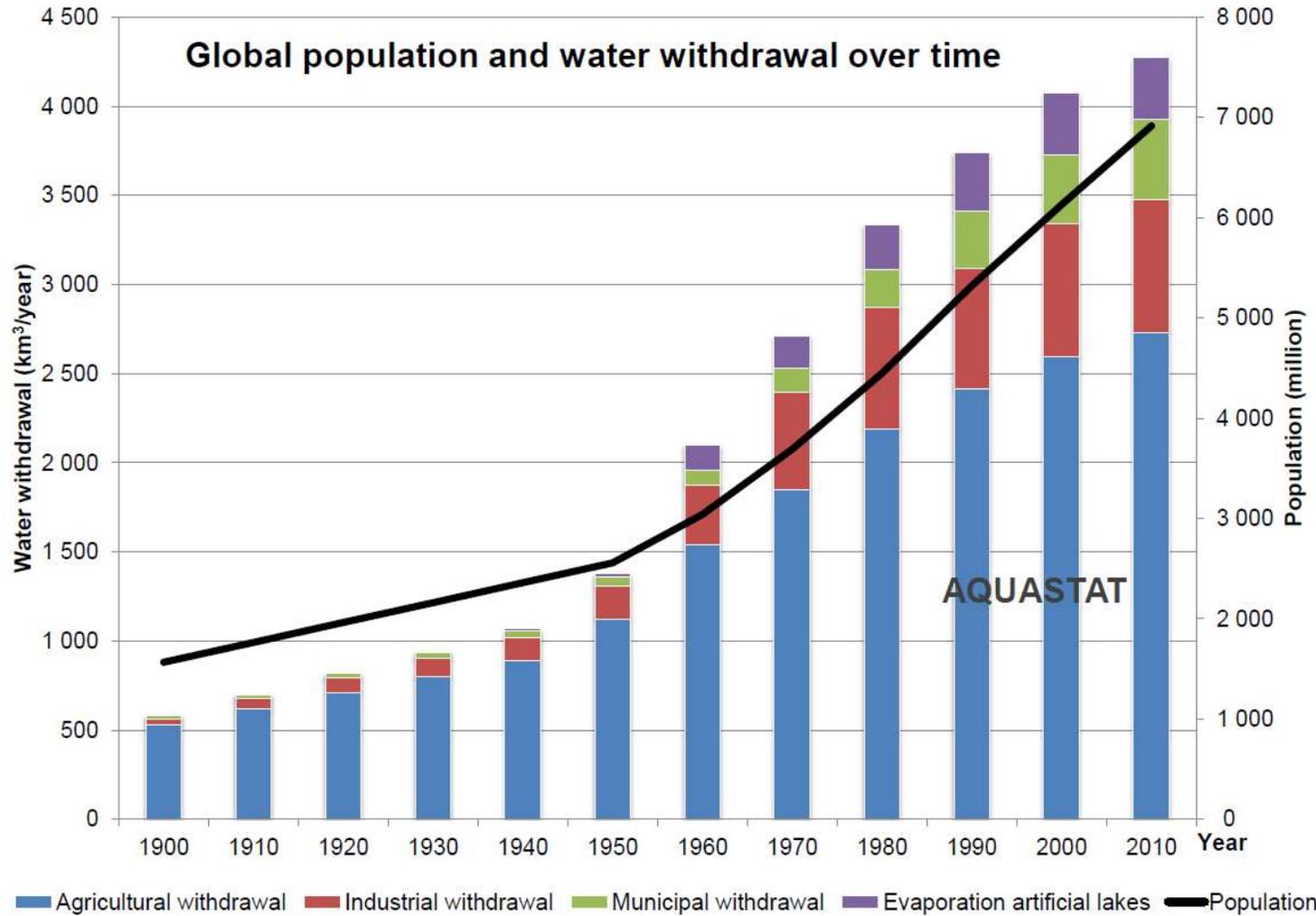
Clear coincidence in the existence of water problems (arid and semi-arid zones) and the availability of abundant solar radiation



Introduction-Motivation

WATER FROM

WATER



- Conventional water
- Desalinated water
- Treated wastewater
- Agricultural drainage water
- 2% Municipalities
- Map of Europe showing water withdrawal percentages: >90% (blue), <10% (red)
- Less than 10% of their population are industrial countries (blue)

Non-conventional sources of water increase the water available for use
Desalinated water, treated wastewater, agricultural drainage water

Date of preparation: September 2015 Aquaculture



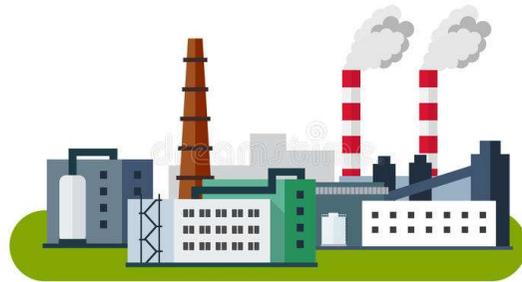
Motivation: Water-Energy-Food Nexus (WEF)

- According to FAO, agriculture consumes 70% of fresh water used worldwide. Approximately 75% of water withdrawal for industrial use are focused on energy production (UNESCO, 2014)
- Food production and its worldwide supply demand around 30% of the global energy consumption (FAO, 2011). **90% of global energy generation requires an intensive consumption of water.** (UNESCO, 2014)
- In 2050 it is foreseen an increase of **55% on the global water demand**, mainly due to the increasing production demand (400%).
- In 2050 it is foreseen that more than **40% of the worldwide population would live in sever hydric stress zones** (OCDE, 2012)
- In 2035, **water withdrawal for energy production would increase in 20% and the water consumption in 85%**, powered by the change into more efficient energy plants with advance refrigeration systems. (IEA, 2012).
- **Nowadays almost 800 million of people suffer malnutrition.** In 2050 worldwide production of food will require an increase of 50% for the more than 9 million of people that will leave in our planet (FAO / FIDA / UNICEF / PMA / OMS, 2017).
- Between **3.000 - 5.000 litres of water are required to produced 1 kg of rice**, 2.000 litres for 1 kg of soya, 900 litres for 1 kg of wheat and 500 litres for 1 kg of potatoes. (WWF).





Industrial wastewater (water footprint)



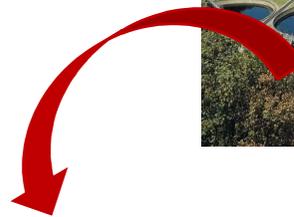
Industrial processes



Direct discharge to the environment without any treatment



Wastewater Treatment Plant (WWTP)



PROBLEMS

- Accumulation of persistent compounds (pesticides, pharmaceuticals....) in the activated sludge.
- Low efficiencies due to toxic and/or biorecalcitrant compounds.



Control of processes

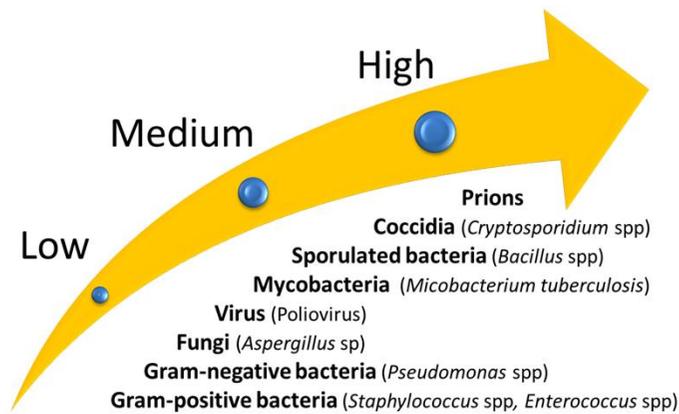
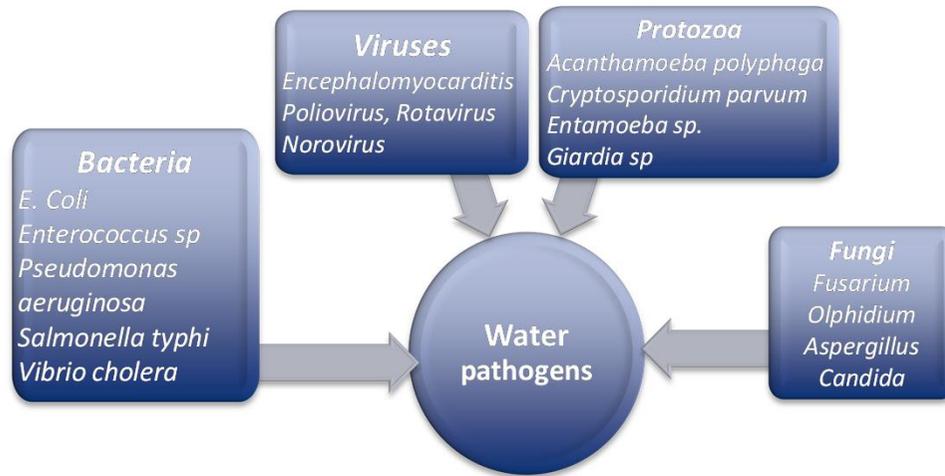
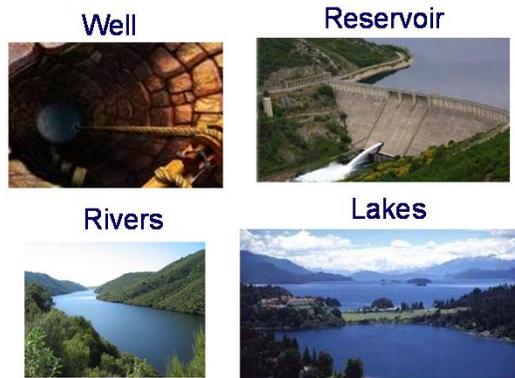


Alternative treatments

- Adapted/advanced biological treatments
- AOPs
- Combination BIO/AOP or AOP/BIO



Water Microbial Contamination



ANTIBIOTIC RESISTANT BACTERIA

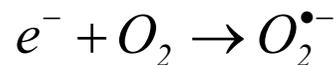
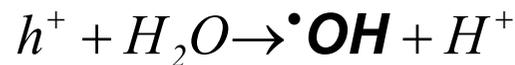
Summary of priority pathogen list reported by the WHO
(Publication date: 27 February 2017)
<http://www.who.int/medicines/publications/global-priority-list-antibiotic-resistant-bacteria/en/>





Solar Advanced Oxidation Processes

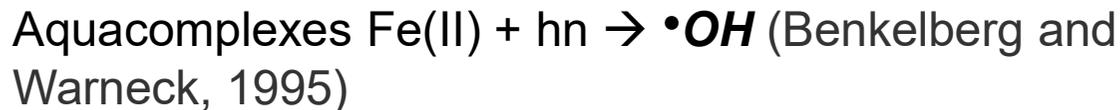
TiO₂/UVA (Carey et al., 1976)



Fe(III)-Fe(II)/UVA



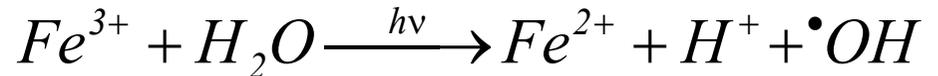
(Mazellier et al., 1997a,b; Brand et al., 1998, 2000; Mailhot et al., 1999)



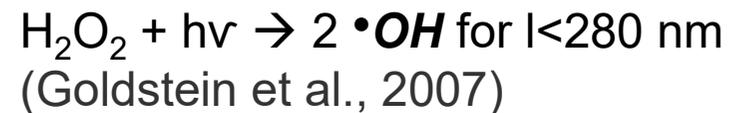
Fenton (J. Chem. Soc., 1894)



Photo-Fenton (several authors, early 90s)

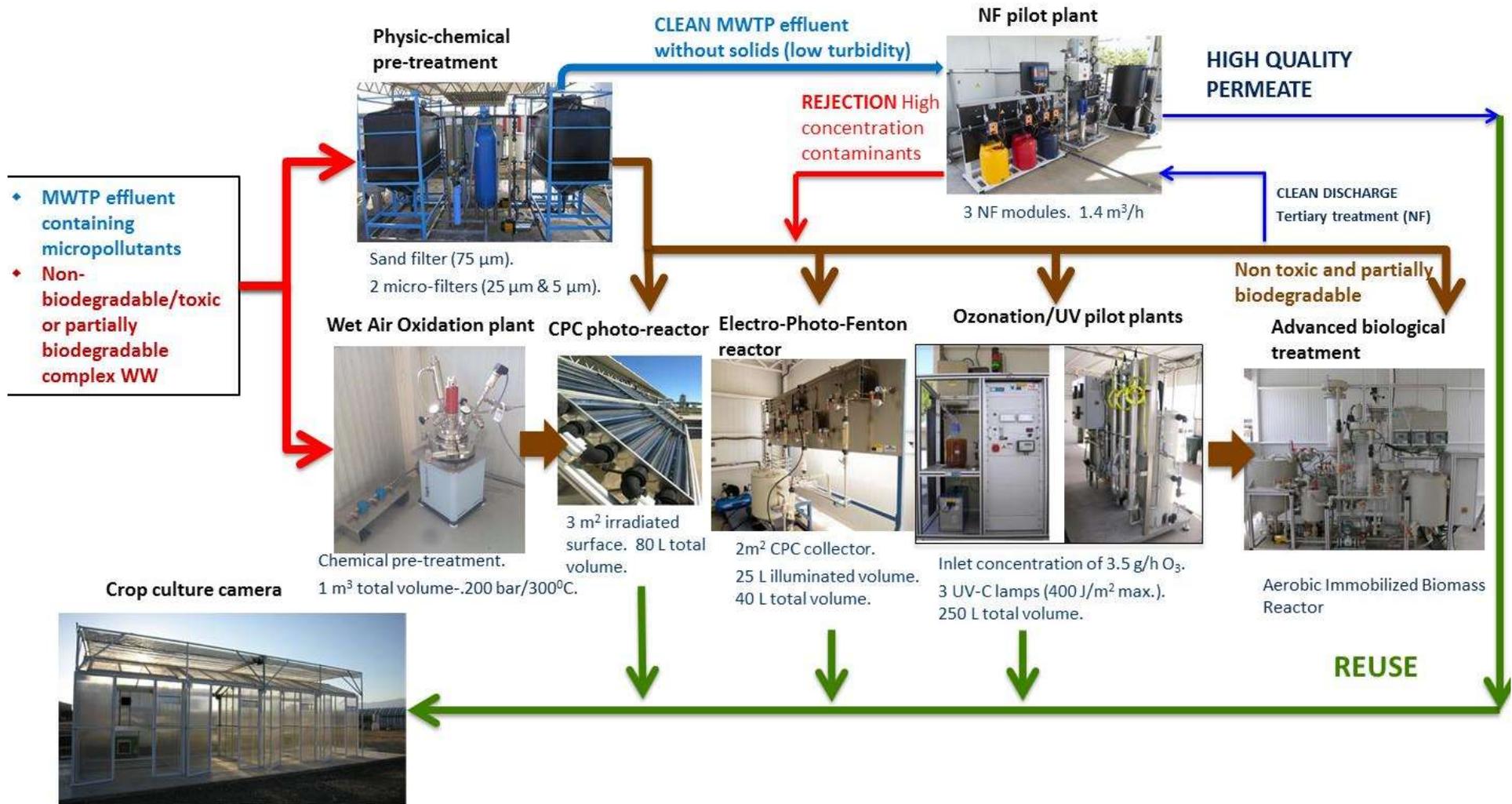


H₂O₂/UVA





Water purification processes at PSA





Outline

- INTRODUCTION & MOTIVATION
- PILOT PLANTS (SOLAR PHOTO-REACTORS)
- NUTRIENTS RECOVERY-DIRECT CONTACT MEMBRANE DISTILLATION
- CASE STUDIES
- KEY MESSAGES

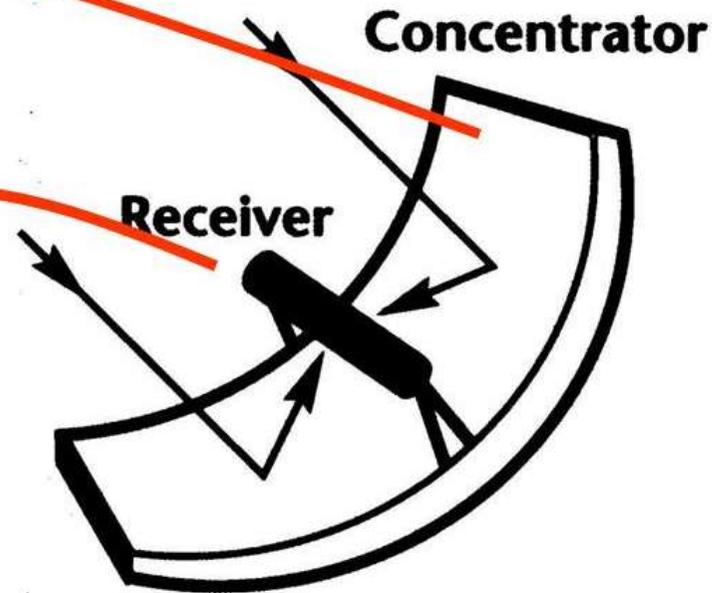
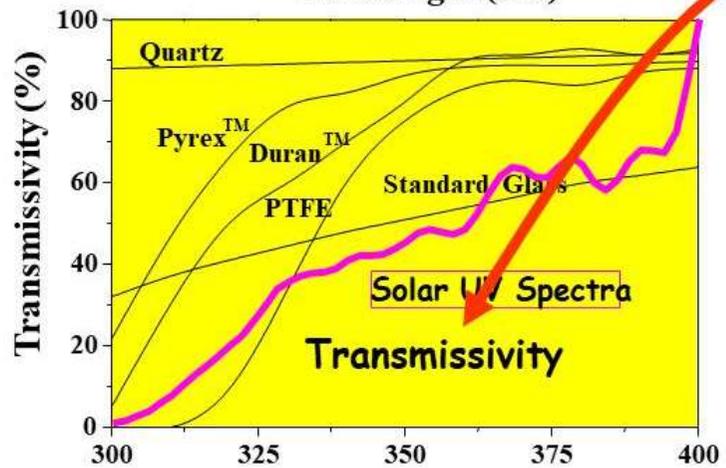
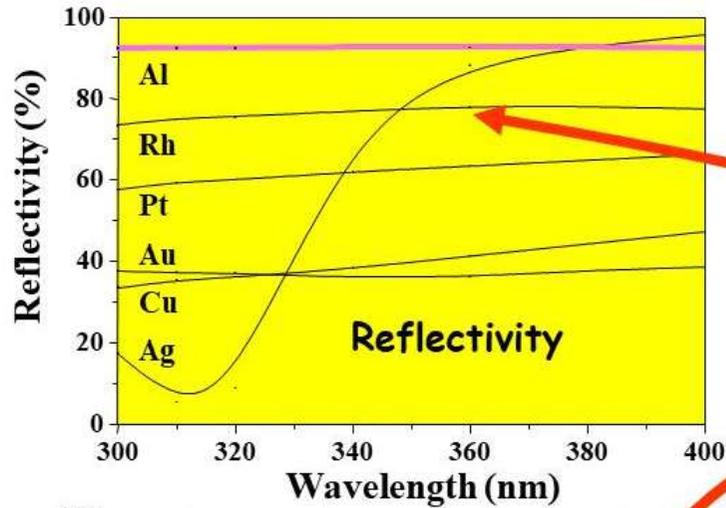




Parameters for solar reactors design

- Efficient distribution of UV radiation.
- pH resistance and chemical stability of reactor components.
- Flow guaranteed at minimal pressure.
- Maximal homogenization.
- Resistance to temperature range: 0-50°C.
- Robust and resistant to environmental conditions.
- Easy handling, low operational cost.
- Modular systems are desirable.
- Cheap and accessible.

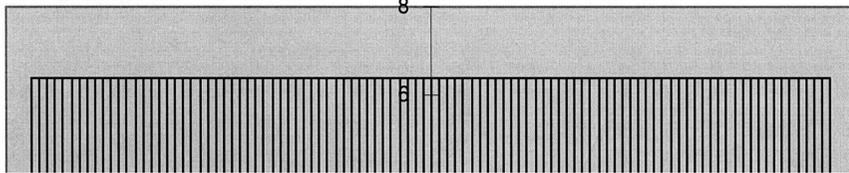
Solar photo-reactors design



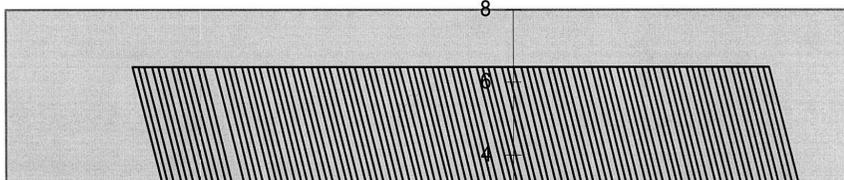


Technical and engineering aspects of solar photo-reactors

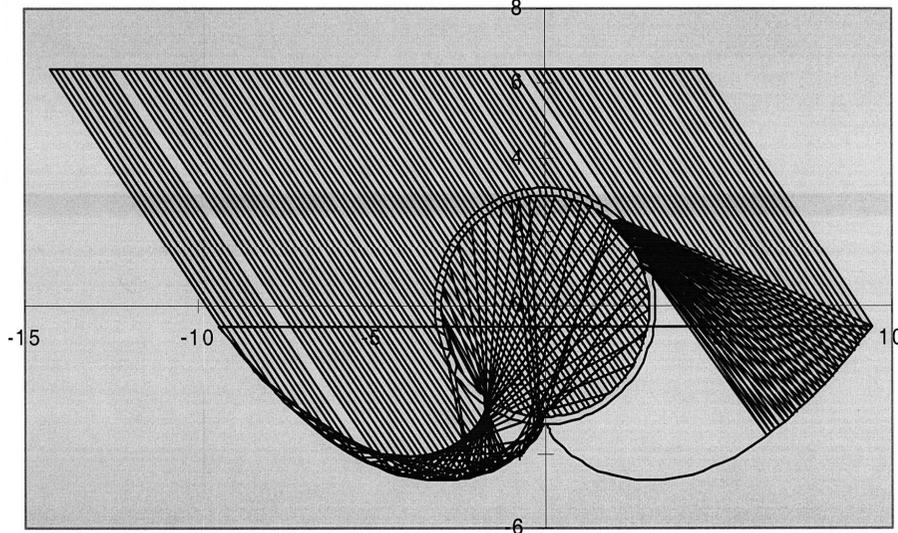
CPC (C=1) for Detox



CPC (C=1) for Detox



CPC (C=1) for Detox



1 Sun CPCs

1 Sun CPCs

- ✓ *Turbulent flow conditions*
- ✓ *No vaporization of volatile compounds*
- ✓ *No solar tracking*
- ✓ *No overheating*
- ✓ *Direct and Diffuse radiation*
- ✓ *Low cost*
- ✓ *Weatherproof (no contamination)*





CPC photoreactors at DEMO scale



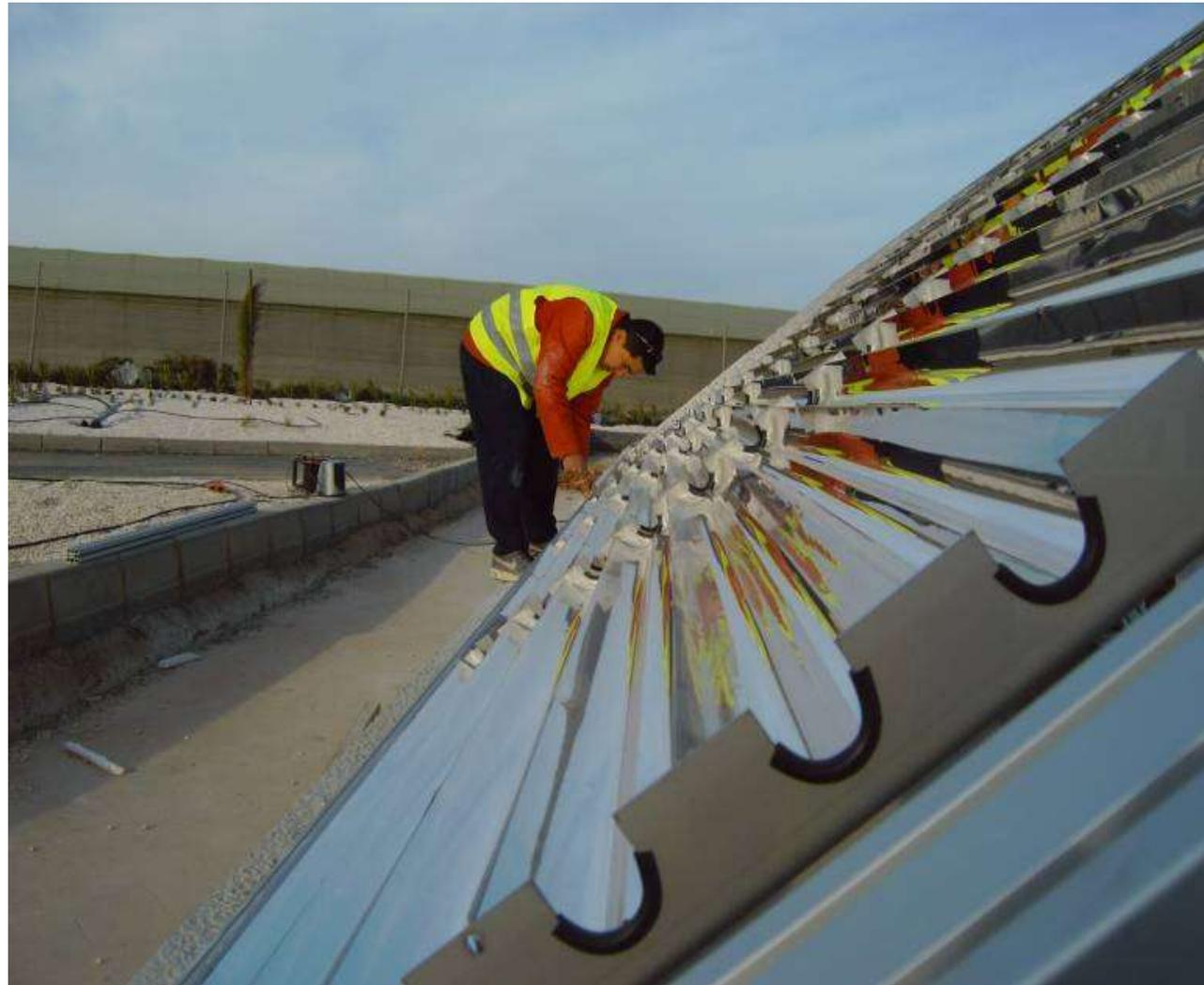


CPC photoreactors at DEMO scale





CPC photoreactors at DEMO scale





CPC photoreactors at DEMO scale

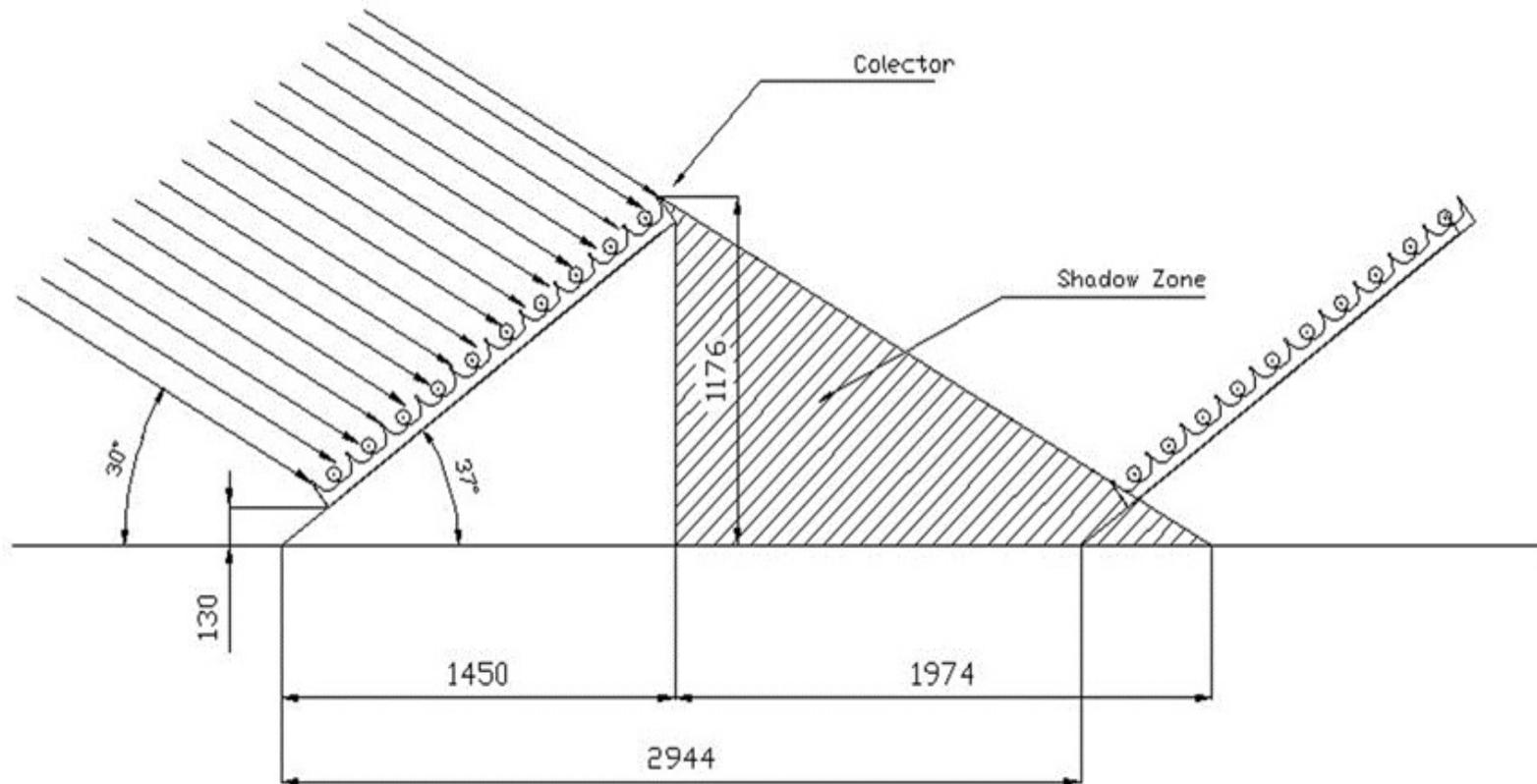


IEA SHC Solar Academy: Task 62
March 23rd, 2021



CPC photoreactors at DEMO scale

Rows separation



CPC photoreactors at DEMO scale



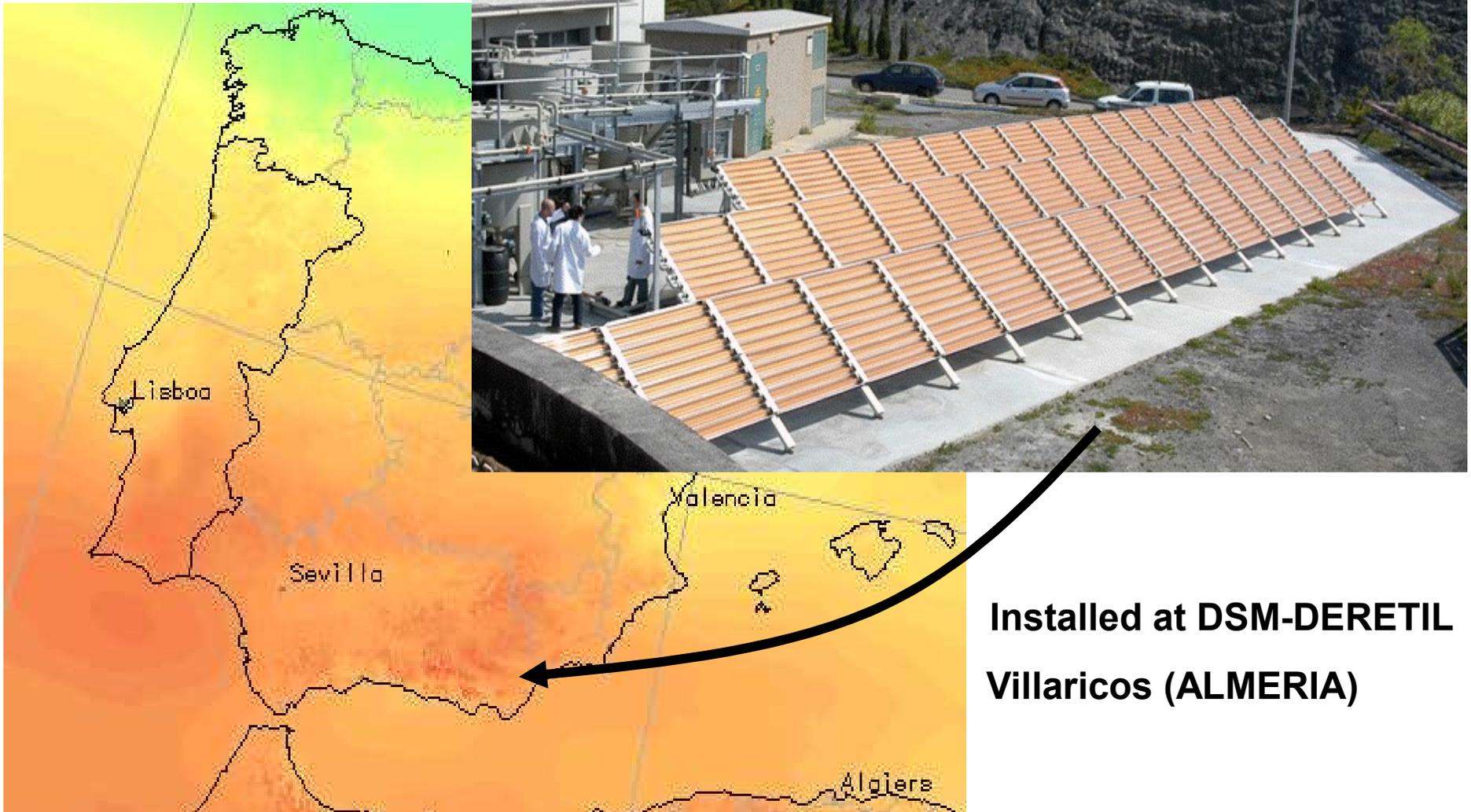
Solar field figures:

- Individual CPC modules formed by **20 parallel tubes** (surface: **2.7 m²/module**)
- 4 parallel rows with **14 modules** each mounted on a 37°-tilted platform (local latitude)
- total collectors surface: **150 m²**
- Total photoreactor volume: **1061 L**
- Total volume per batch: **1500 to 2000 L**

$$A_r = \frac{Q_{UV} V_t}{T_s UV_G} = \frac{12 \times 10^3 \times 1875 \times 10^3}{3000 \times 3600 \times 18.6} \left[\frac{J L^{-1} L}{s W m^{-2}} \right] = 112 m^2$$

Final selected plant dimensioning (solar collector area) was: **150 m²**

CPC photoreactors at DEMO scale



**Installed at DSM-DERETIL
Villaricos (ALMERIA)**

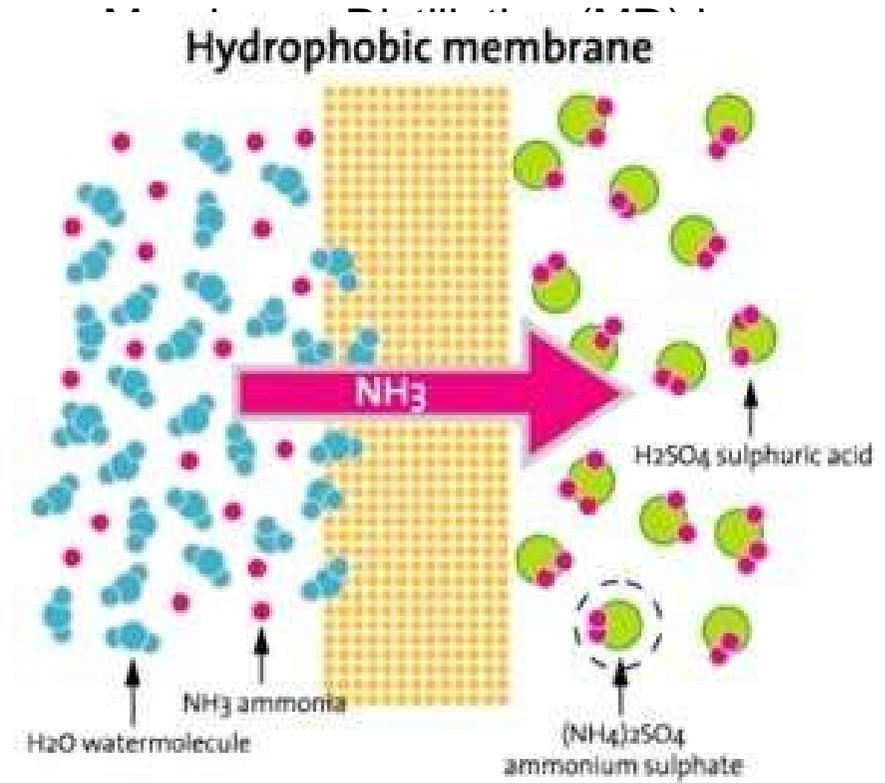
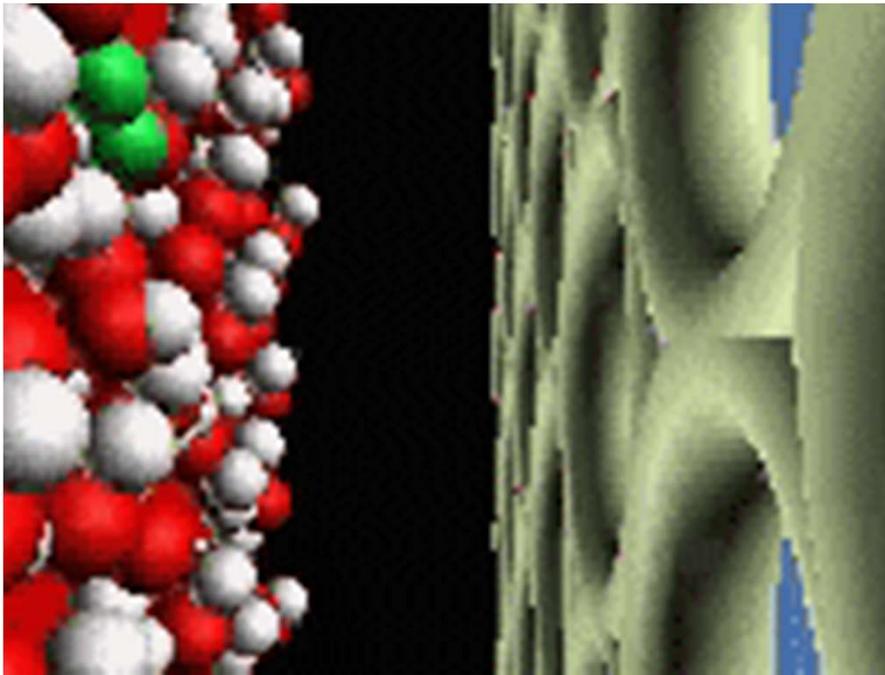


Outline

- INTRODUCTION & MOTIVATION
- METHODOLOGY (ADVANCED CHEMICAL & MICROBIOLOGICAL TOOLS)
- PILOT PLANTS (SOLAR PHOTO-REACTORS)
- ➔ ➤ NUTRIENTS RECOVERY-DIRECT CONTACT MEMBRANE DISTILLATION
- CASE STUDIES
- KEY MESSAGES



Membrane Distillation

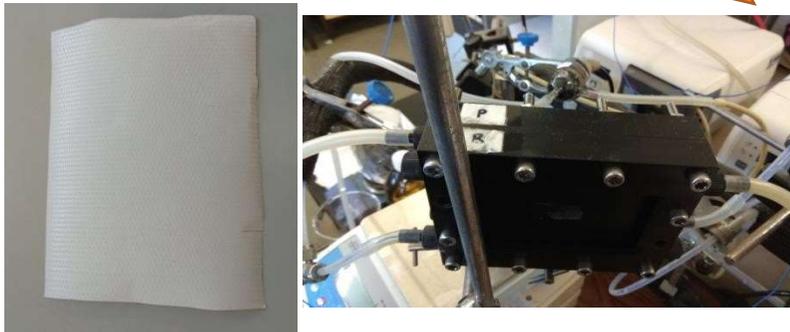
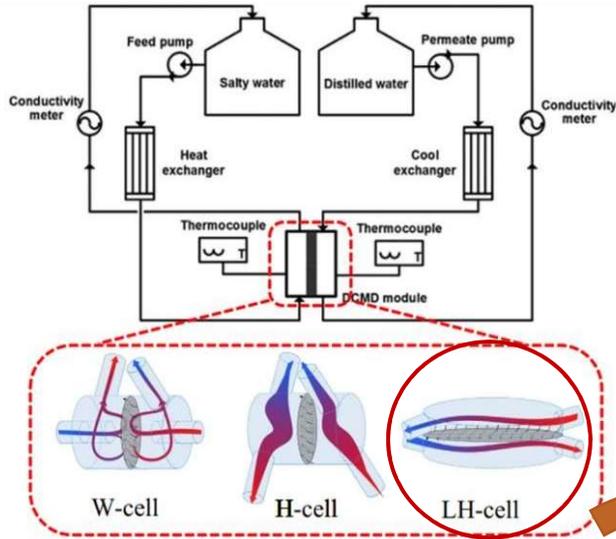


membrane.



Ammonium recovery by MD

PLANT DIAGRAM



MEMBRANE CHARACTERISTICS

Pore size (μm)	0.22
Thickness (μm)	150
S memb. (m^2)	0.007
Ref. membrane	FGLP00010

Merck Millipore Ltd.



H_2SO_4 AS A STRIPPING SOLUTION IN THE PERMEATE



Ammonium recovery by MD

Application to a secondary outlet of real water of the WWTP of Maia (Porto)



pH	Q, mL/min	[NH ₄ ⁺], mg/L	[H ₂ SO ₄], M	T cell permeate, °C	T cell retentate, °C
12	300	200	0.01	20	80



NH ₄ ⁺ recovery, %	Interval flux, Kg/(m ² ·h)	V permeate, mL
54.5	25.8	600



Outline

- INTRODUCTION & MOTIVATION
- METHODOLOGY (ADVANCED CHEMICAL & MICROBIOLOGICAL TOOLS)
- PILOT PLANTS (SOLAR PHOTO-REACTORS)
- NUTRIENTS RECOVERY-DIRECT CONTACT MEMBRANE DISTILLATION
- CASE STUDIES
- KEY MESSAGES





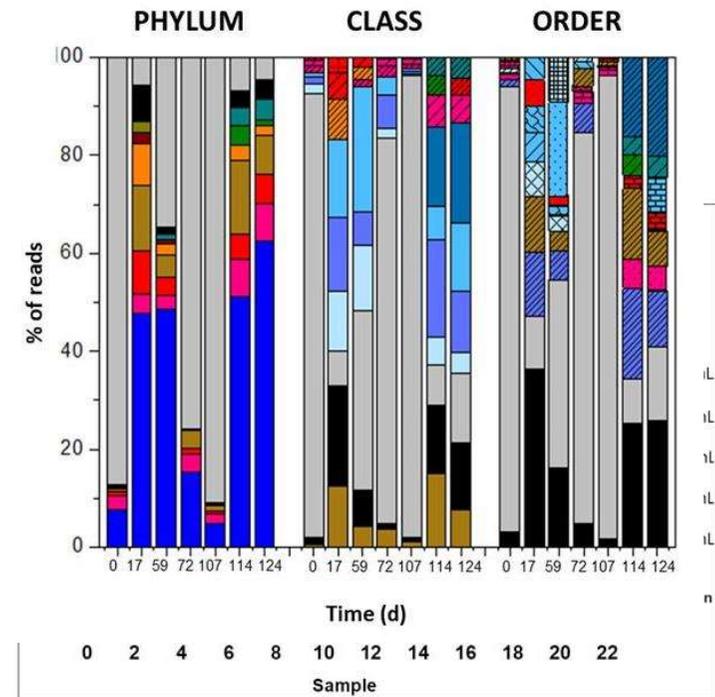
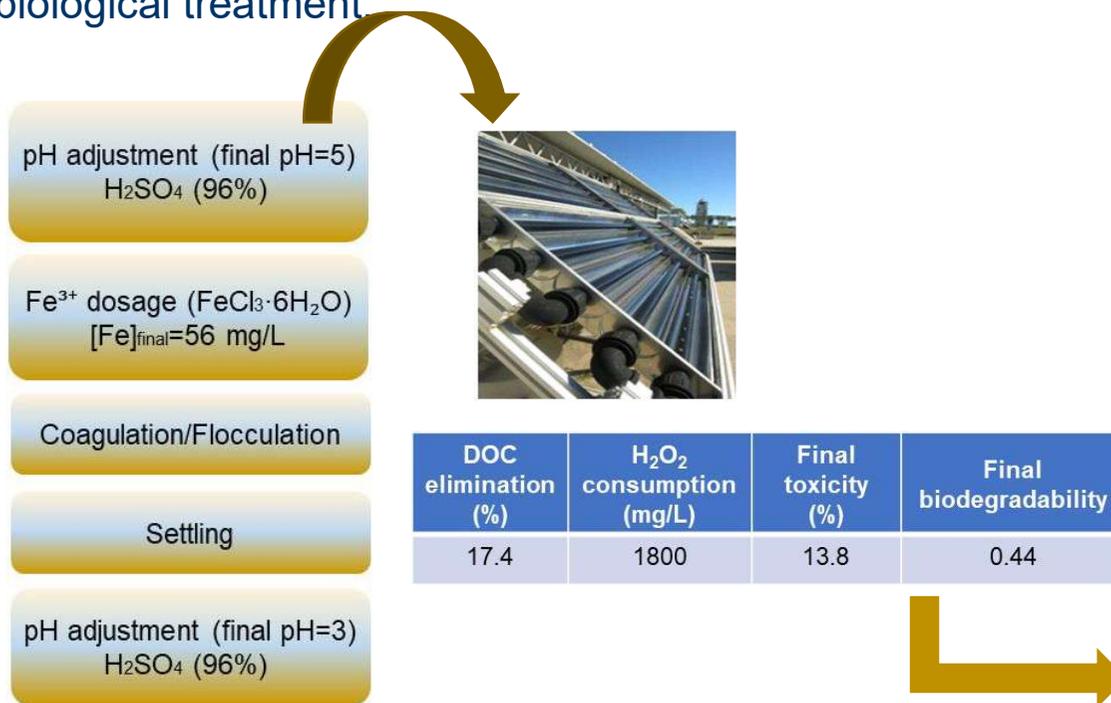
Combination of technologies for industrial WW treatment: Landfill leachate

Adequate remediation strategy?

- Integrated physic-chemical-biological techniques can ameliorate the drawbacks of individual processes and improve the overall treatment efficiency.



A **combined treatment line** for a particular landfill leachate is presented: Physic-chemical pre-treatment; Solar photo-Fenton process; Advanced biological treatment



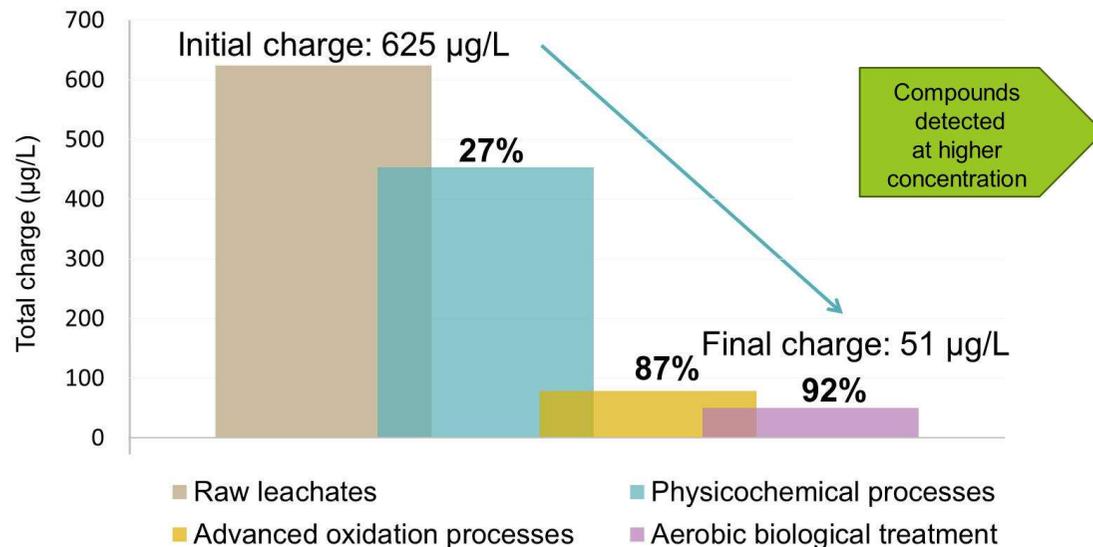


Landfill leachate treatment: Bio-treatment

ADVANCED ANALYTICAL EVALUATION

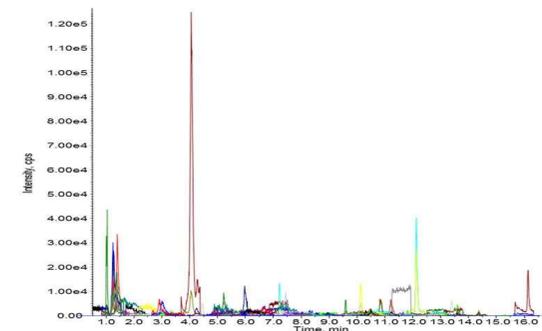
- 60 out of 115 micro-contaminants (MCs) were detected in the raw leachate
- The higher MCs removal (up to 87%) was observed after the photo-Fenton
- Over 92% of MCs were successfully degraded at the end of the treatment line

MCs REMOVAL THROUGH THE TREATMENT LINE



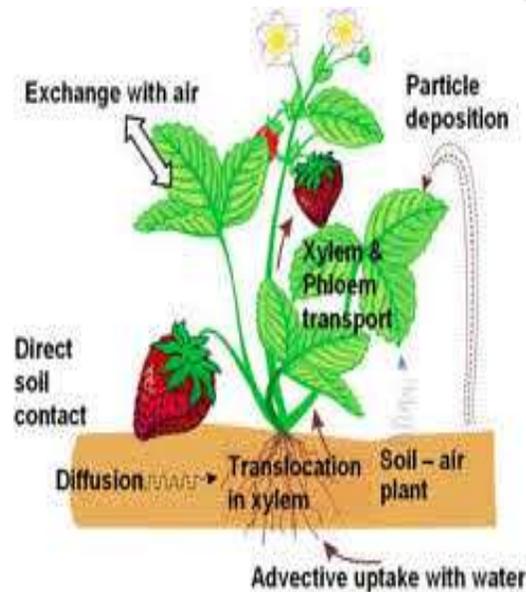
	Raw leachates (µg/L)	Treated leachates (µg/L)	% MCs REMOVAL
Ketoprofen	30	0	100
Nicotine	28	4	84
Trigonelline	37	1	97
Gabapentin	319	15	95
Mecropop	17	0	100
Diclofenac	25	0	100
Others	169	31	83

Compounds detected at higher concentration



Reclamation of Wastewater: CECs and OMCs

OMCs translocation to plants and detection



highest potential for uptake by plants



Crop Species

- celery
- spinach
- lettuce
- cabbage
- carrots
- radish
- late-season potatoes
- spring potatoes
- mid-season potatoes
- cucumber
- green beans
- okra
- marrows
- tomatoes
- watermelons
- melons
- pepper
- eggplant
- maize
- alfalfa
- peanuts
- haricot beans
- wheat
- barley
- bananas
- walnut
- citrus and avocado
- fruit trees
- pistachio
- table olives
- almonds
- table grapes

lowest potential for uptake by plants

Pharmaceutical	Plant	Spiked concentration	Study duration (days)	Mean concentration detected in plant (µg/g)		
				Roots	Stem	Leaves
Diclofenac	<i>Typha latifolia</i>	1 mg/L	1	0.2	Not reported	0.013
Fluoxetine hydrochloride	Brassicaceae	280 ng/ml	12 weeks	Not detected	0.49	0.26
Carbamazepine	Cucumber	4.14 µg/L	3 months	4.5 ^a	1.9 ^a	39.1 ^a
	<i>Scirpus validus</i>	0.5–2.0 mg/L	21	3.3–19.0	Not reported	0.3–0.7
Naproxen	<i>Scirpus validus</i>	0.5–2.0 mg/L	21	0.2–2.4	Not reported	0.3–0.7
Diclofenac	<i>Medicago sativa</i> L.	10 µg/L	50	162.8 ^a	Not reported	Not detected
Sulfamethoxazole	<i>Medicago sativa</i> L.	10 µg/L	50	52.5 ^a	Not reported	3.5 ^a
Trimethoprim	<i>Medicago sativa</i> L.	10 µg/L	50	311.9 ^a	Not reported	23.5 ^a
17α-Ethinylestradiol	<i>Medicago sativa</i> L.	10 µg/L	50	28.9 ^a	Not reported	28.3 ^a

^a Concentrations are given in µg/kg.

L.M. Madikizela et al. / *Science of the Total Environment* 636 (2018) 477–486



IEA SHC Solar Academy: Task 62

March 23rd, 2021

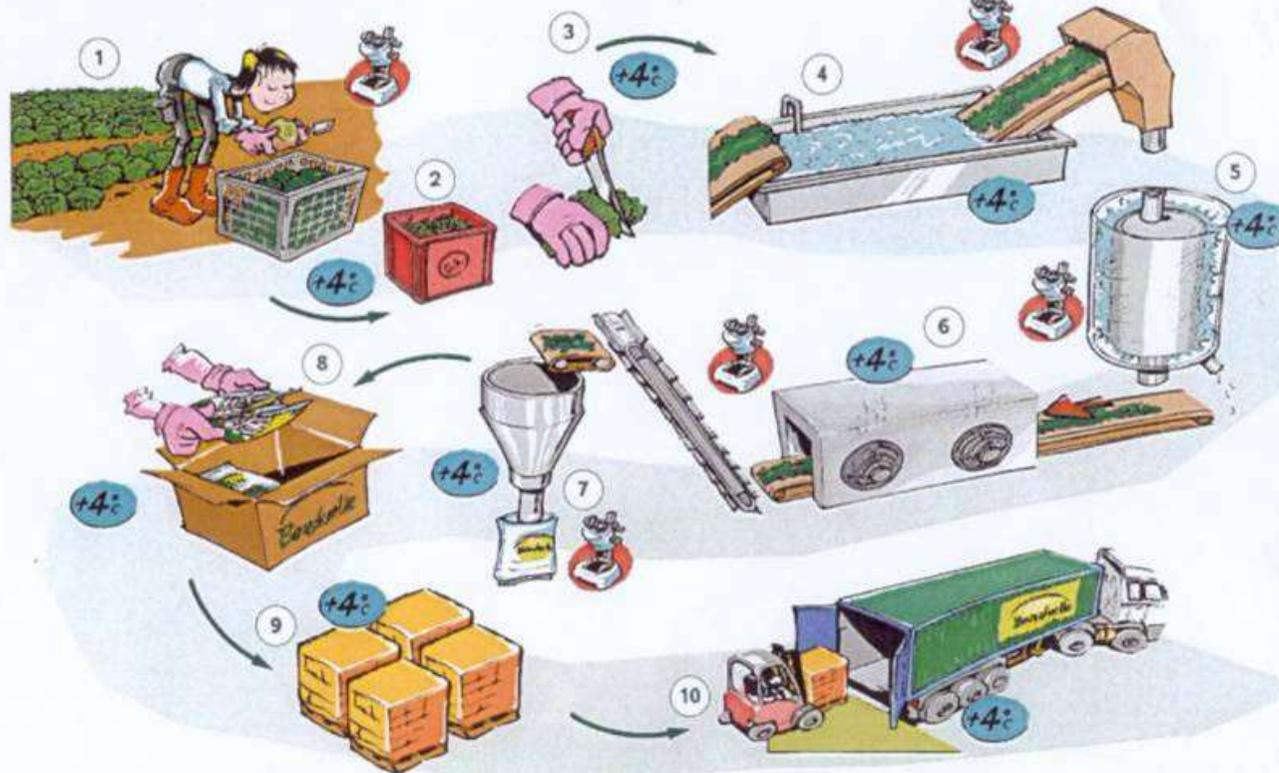
Fig. 2. Heat map showing the potential of the main crop species for CECs uptake. The highest potential for uptake is indicated with dark red; the lowest potential with dark green.

A. Christou et al. *Environmental Research* 170 (2019) 422–432
Slide 33

Fresh-cut Industry: WW reuse for crops irrigation

One of the major potable water consumers

Process Salades IV^{ème} Gamme : + 4° C



40 m³/t of product

Associate
microbiological
contamination:

E. coli O157:H7

Salmonella



ENTERIC DISEASES

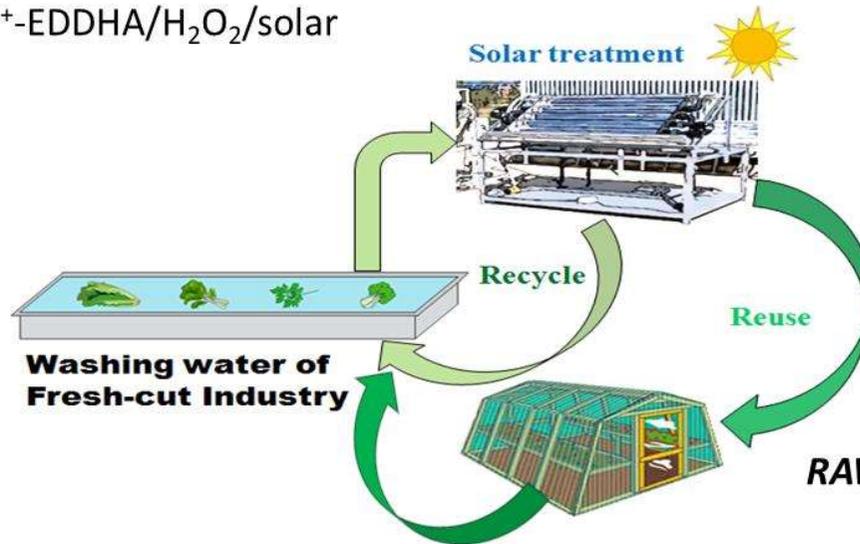
Fresh-cut Industry: WW reuse for crops irrigation

TREATMENTS:

- H_2O_2 /solar
- Fe^{3+} -EDDHA/solar
- Fe^{3+} -EDDHA/ H_2O_2 /solar

TARGETS:

- *E. coli* O157:H7 and *Salmonella enteritidis*
- 8 OMCs

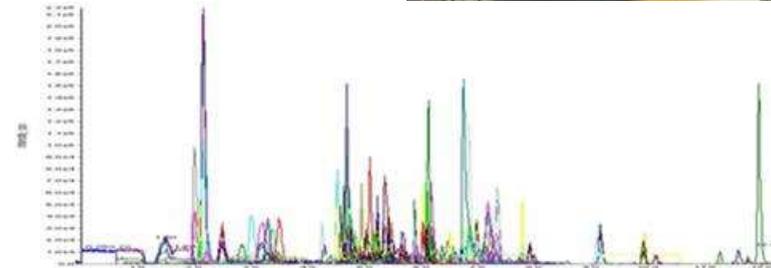


Compound	λ	t_r (min)
Thiamethoxam	250	3.0
Imidacloprid	273	3.4
Simazine	230	4.2
Atrazine	230	4.7
Azoxystrobin	214	5.4
Terbutryn	230	5.6
Procymidone	214	5.8
Buprofezin	250	6.9

RAW-EATEN VEGETABLES

- Lettuce
- Radish

Detection of CECs



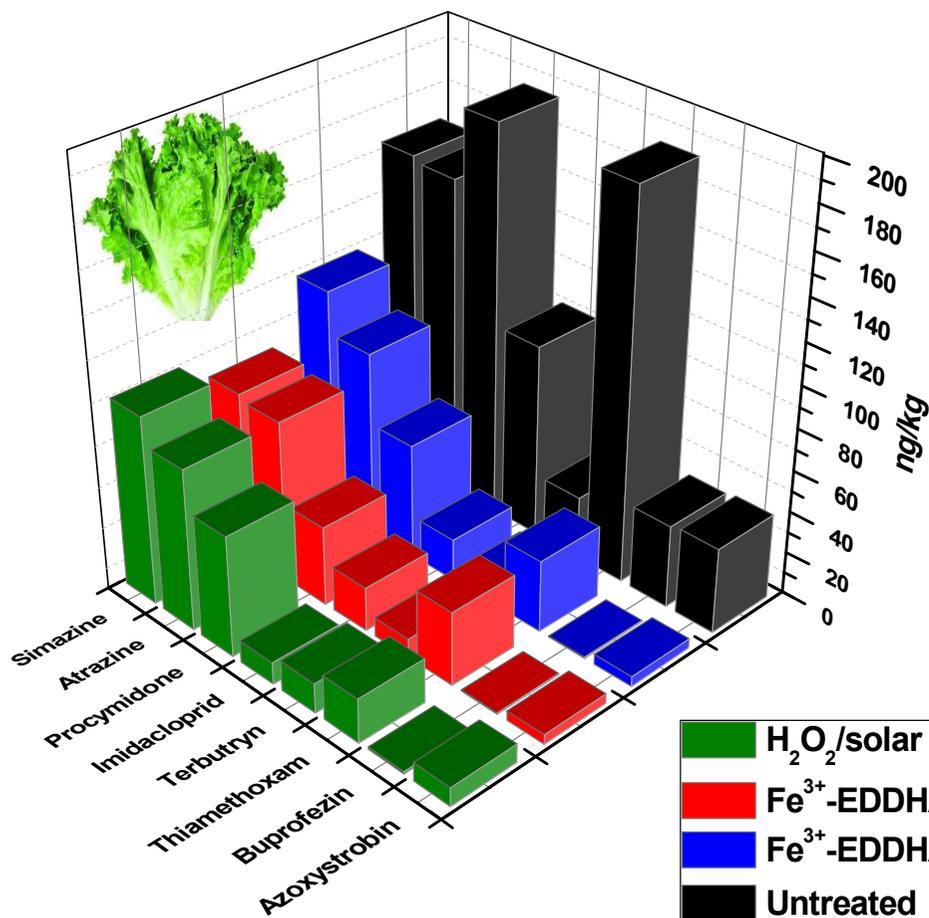
WWTP effluent irrigation



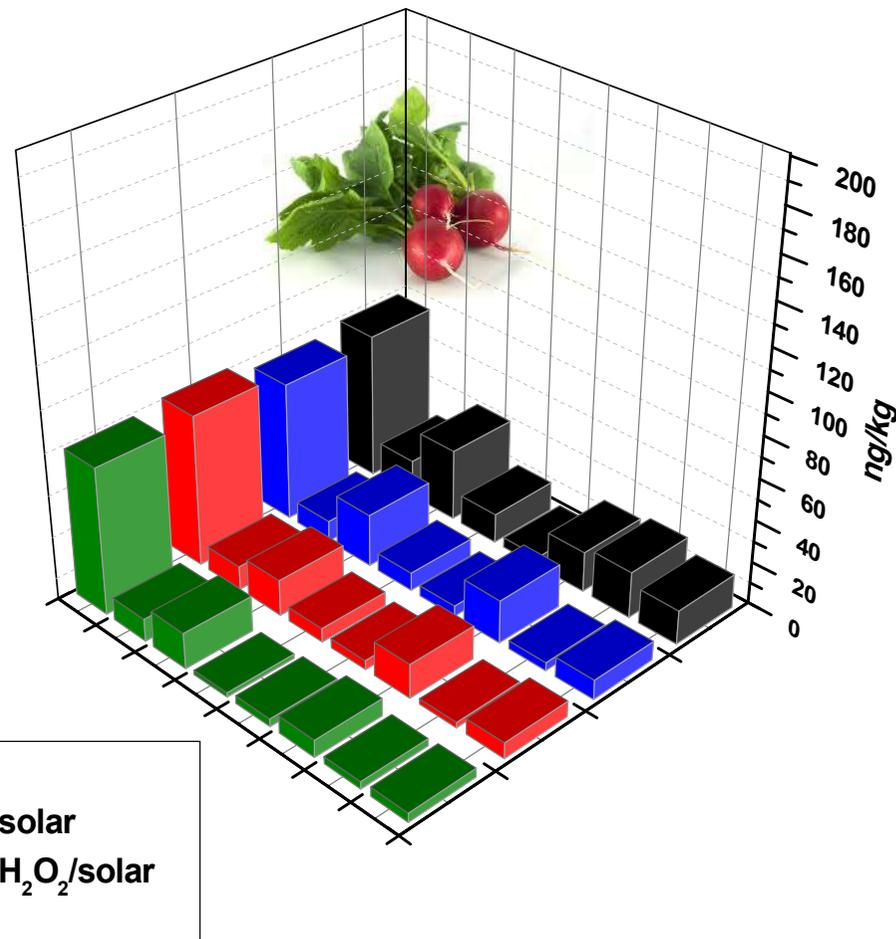


Vegetables: OMCs quantification

➤ Lettuce



➤ Radish

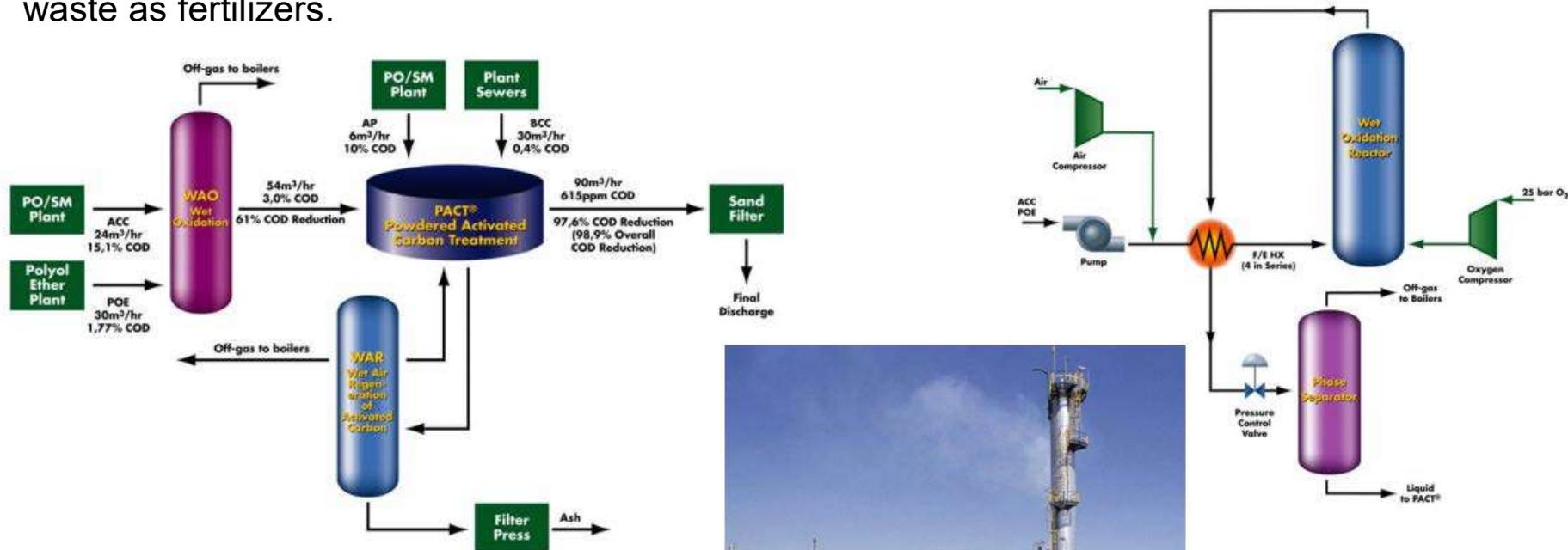




Wastewater regeneration in REPSOL



- Repsol company uses regenerated water from a municipal wastewater treatment plant (MWWTP) in some facilities. Sustainable water management is one of the challenges for 2025 by internal recycling of wastewater and the valorisation of wastes as raw material, product or energy. For example, sludge from MWWTPs used in process units or the use of waste as fertilizers.





Outline

- INTRODUCTION & MOTIVATION
- METHODOLOGY (ADVANCED, CHEMICAL & MICROBIOLOGICAL TOOLS)
- PILOT PLANTS (SOLAR PHOTO-REACTORS)
- NUTRIENTS RECOVERY-DIRECT CONTACT MEMBRANE DISTILLATION
- CASE STUDIES
- KEY MESSAGES





Key Messages

- ◆ Water scarcity and bad water quality are problems affecting all over the world, which makes it crucial to find alternative water sources, such as municipal wastewater. Municipal wastewater treatment, jointly with desalination, mean a key strategy for trying to maintain high human life quality.
- ◆ A deep evaluation on the specific problem to be solved must be done just to focus on the optimum treatment option.
- ◆ Solar based AOPs are considered a sustainable and actual viable option for reducing contaminant impact on the Environment.
- ◆ Advanced microbiological and analytical tools applied to the evaluation of industrial wastewater treatment allows the design and performance estimation of new integrated bio-chemical oxidation technologies.
- ◆ Water quality parameters monitoring as well as contaminant transfer to crops must be carried out for ensuring a “safe reuse”.





Solar Treatment of Water Unit (PSA)

1 Professor; 5 PhD (2 senior, 3 Post-Doc), 3 technicians, PhD students 5 ± 2 and 15-20 visitors/year!!!



Dr. Isabel Oller Alberola
Solar Water Treatment Unit
E: isabel.oller@psa.es



MINISTERIO
DE CIENCIA
E INNOVACIÓN

Ciemat
Centro de Investigaciones
Energéticas, Medioambientales
y Tecnológicas





**Thank you very much for your
attention!**

Dr. Isabel Oller Alberola
Head of the Solar Water Treatment Unit
E: isabel.oller@psa.es



GOBIERNO
DE ESPAÑA

MINISTERIO
DE CIENCIA
E INNOVACIÓN

Ciemat
Centro de Investigaciones
Energéticas, Medioambientales
y Tecnológicas

